



产品规格书/Specification

产品/product:	银钯浆料/ Ag/Pd paste
料号/Part number:	02H-3630

适用范围/Application:

此产品适用于高温厚膜电路、压电陶瓷印刷电极使用

Suitable for High-Temp thick film circuit、 Piezo ceramic product electrode.

使用条件/Operating conditions:

基材 Substrate	压电陶瓷 Piezo ceramic
印刷 Printing	200-350 目丝网印刷 200-350 mesh stainless screen
流平 Levelling	5-15min minutes at room temperature 室温下流平 5-15 分钟 (时间根据流平的实际情况决定)。
干燥&烧结 Drying & Sintering	① 单层印刷 (压电陶瓷板) Single layer printing(Piezo ceramic) 通风烘箱烘烤 100-150℃, 10-15 分钟 100-150℃ 10-15 min 隧道炉空气气氛下烧结, 峰值 1000℃ (推荐值), 10 分钟。 Atmospheric firing in belt furnace with peak time of 10 mins at 1000℃
	② 多层印刷 (压电陶瓷生瓷) Multilayer printing(Piezo ceramic raw) 200-500℃ 温度间排胶, 最少 60 分钟 Binder removing, 200-500℃, 60 mins at least 隧道炉空气气氛下烧结, 峰值 1100℃ (推荐值), 2-10 小时。 (可根据实际需要调高烧结温度, 但一般不超过 1250℃ 烧结) Atmospheric firing in belt furnace with peak time 2-10 hours at 1100℃ (According to actual needs, can raise the temperature, but generally does not exceed 1200℃)
Thinner	ST-1000

性能/Characteristics:

1. 浆料性能/Paste Characteristics:

性能 Characteristic	标准 Standard	测试方法及条件 Test method and conditions
1 Fineness	≤5μm	FOG test
2 Viscosity	130-280Pa.s	Brookfield HBT utility cup and spindle (SC4-14/6R), 10rpm, 25±1℃,



		Brookfield HBT (博利飞) 粘度计, 转子 SC4-14/6R), 10rpm, 25±1°C 粘度可根据用户实际需要调节。
--	--	--

2. 烧结后特性/Characteristics after firing:

在 1 烧结条件下, 膜厚 8-12µm Check fired film produced under the conditions specified in 1), (Film thickness is 8-12µm.)

特性 Characteristics	Standard 标准	测试方法和条件 Test method and conditions
3 Resistivity 方阻	≤35mΩ/□	Test pattern 0.6mm×60mm 测试图形 0.6mm×60mm
4 Adhesion strength 附着		Peel Test: 0.5mmφ Tin plated Cu wire soldered on 2mm×2mm Pad. 0.5mmφ锡浸铜线, 焊接面积 2mm×2mm Solder: 96.5Sn/0.5Cu Mildly activated flux used.
Initial 初始附着	≥46.2N	焊料: 96.5Sn/0.5Cu
Ageing 老化附着	≥27N	Ageing: 150°C×24hrs 老化条件: 150°C, 24 小时

保存条件, 有效期/Storage condition and Term of validity

产品应在 5-25°C 的环境温度下密封储存, 有效期为产品发货之日起 1 年。

The product shall be guaranteed for 1 year after shipping date, keep tightly under at 5-25°C

包装方式/Packaging method:

标准包装, 1000g/罐, 样品可提供 200 克小罐包装

Standard package 1000g/can, if you need sample to test, available 200g with small package.